| AIR CONDITIONER \& HEATER | 162 |
| :---: | :---: |
| BACK GLASS ................ | 177 |
| CONSOLE | 72 |
| cooling |  |
| 2.4 LITER. | 61 |
| 3.0 LITER...................................................... | 161 |
| WL | 171 |
| DOOR |  |
| ELECTRICAL | 64 |
| EMISSION SYSTEM |  |
| 2.4 LITER |  |
| 3.0 LITER.......................................... | 168 |
| GINE / TRANSAXLE |  |
| 2.4 LITER | 165 |
| 3.0 LITER | 166 |


| SY |  |
| :---: | :---: |
| 2.4 LITER ........................ | 167 |
| 3.0 LITER. |  |
| FENDER | 167 |
| FRONT BUMPER | 160 |
| FRONT LAMPS | 160 |
| FRONT SUSPENSION | 168 |
| FUEL SYSTEM. | 178 |
| GRILLE. | 160 |
| HOOD.... | 163 |
| INFORMATION LABELS | 160 |
| INSTRUMENT PANEL | 172 |
| PAINT IDENTIFICATION. | 160 |
| PILLARS, ROCKER \& FLOOR ........................... | 175 |

## DR3NT01

PAINT IDENTIFICATION

## PAINT PROCESS

All colors are base coatclear coat.
PAINT CODEIDENTIFICATION
Paint code located on dash panel in engine compartment.
INFORMATION LABELS


$E_{-2}^{2}=2$


OVERLAP OPERATIONS
Install all labels.... $01-02 \quad 0.3$

| LABELS |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 1 Emission label |  |  |  |  |
| 2.4 liter. | .. .01 | 3.35\# | 0.2 | MR560 184 |
|  | 02 | 1.25\# | 0.2 | MR561 192 |
| 3.0 liter | .01-02 | 3.35\# | 0.2 | MR514 451 |
| 2 Fuel label. | . $01-02$ | $2.20 \pi$ | 0.2 | MD351 518 |
| Caution Iabel |  |  |  |  |
| 3 spark plug. | . . 01-02 | 2.009 | 0.2 | MD325 016 |
| 4 jack..... | . .01-02 | $1.45 \pi$ | 0.2 | MR369 739 |
| 5 shift lock | . .01-02 | $1.45 \pi$ | 0.2 | MB580 890 |
| 6 refrigerant | .01-02 | .50才 | 0.2 | MR513 120 |
| Air bag label |  |  |  |  |
| 7 information. | . . $01-02$ | 4.109 | 0.2 | MB891 604 |
| 8 service waming | . . 01-02 | $1.95 \pi$ | 0.2 | MB682 048 |
| 9 child waming. | . 01-02 | $2.25 \pi$ | 0.2 | MR390 964 |
| $10^{\text {Info label }}$ |  |  |  |  |
| 10 service points |  |  |  | \% |
| 2.4L. | . . 01-02 | 4.459 | 0.2 | MD367 368 |
| 3.0L. | . $01-02$ | $4.45 \pi$ | 0.2 | MD359 240 |
| 11 tire pressure |  |  |  |  |
| 2.4 L . | . $01-02$ | 3.50\# | 0.2 | MR510 183 |
| 3.0L. . . . . . . . | . $01-02$ | 3.00\# | 0.2 | MR510 184 |

\# PARTS: Order by description. LABOR: Time is for application of first label. See OVERLAP OPERATIONS for multiple labels.
1 LABOR: Time is for application of first label. See OVERLAP OPERATIONS for multiple labels.


NT01005

O/H bumper assy . 01-02 2.3
R\&I OPERATIONS
R\&l bumper cover. $01-02 \quad 1.3$
PARTS AND R\&R OPERAIIONS
BUMPER \& COMPONENTS

\# LABOR: Time is for overhaul.
I LABOR: Included in overhaul time.
$\ddagger$ LABOR: Included in bumper assembly R\&I/R\&R.

| QUARTER PANEL ............................. | 177 |
| :---: | :---: |
| REAR BODY \& FLOOR.... | 179 |
| REAR BUMPER .............. | 180 |
| REAR LAMPS | 180 |
| REAR SUSPENSION | 178 |
| RESTRAINT SYSTEMS. | 173 |
| ROOF. | 175 |
| SEATS \& TRACKS | 173 |
| STEERING COLUMN. | 170 |
| STEERING GEAR \& LINKAGE. | 170 |
| STEERING WHEEL | 171 |
| TRUNK LID. | 180 |
| UNDERHOOD DIAGRAM | 163 |
| WHEELS | 168 |
| WINDSHIELD | 171 |

QUARTER PANEL
177
REAR BODY \& FLOOR ............................................ 179
REAR BUMPER
180
REAR SUSPENSION
RESTRAINT SYSTEMS ............................................. 173
ROOF.................................................................... 175
SEATS \& TRACKS ............................................................................... 173
170
STEERING
TRUNK LID......................................................................... 180
WHEELS. 163
WINDSHIELD ........................................................... 171


NTO1O15


R\&il headliamp assy OPERATIONS
one side $\ldots \ldots . . . .01-02 B \quad 0.3$
PARTS AND R\&R OPERATIONS
HEADLAMP COMPONENTS

| 2 | Headlamp assy | . $01-02 \mathrm{R}$ | $245.00 \%$ | $0.3=$ | MR566 306 |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 01-02L | 245.00才 | $0.3=$ | MR566 305 |
|  | 2 Lens a housing. | .01-02R | 184.00\# | 0.3 | MR442 090 |
|  |  | 01-02L | 184.00\# | 0.3 | MR442 089 |
| 3 | b | 22B | 1.75\# |  | MS240 602 |
| 4 | grommet | 01-02B | 1.10\# |  | MR339 88 |
| Bulb |  |  |  |  |  |
| 5 | headlamp | . 01-02B | 32.95\# | 0.2 | MS820 973 |
| 6 | side marker. | . $01-02 \mathrm{~B}$ | 9.35\# | 0.2 | MR570 418 |
|  | Socket cover | . $01-02 \mathrm{~B}$ | 16.00\# |  | MR570 420 |
| 8 | Socket | 01-02B | 17.00\# |  | MR570 419 |

\# PARTS: Part is included in headlamp assembly.
I LABOR: Time is after front bumper is removed.

\# PARTS: Part is included in fog lamp assembly.
cooning
2.4 ITH:



| RADIATOR SUPPORI |  |  |  |
| :---: | :---: | :---: | :---: |
|  | 309.00才1s | 8.0 | MR535 271 |
| (p1.5) 02 | 264.001 s | 8.0 | MR954 226 |
| 2 Upper tie har. . (p.5) 01-02 | $117.00 \ddagger 5$ | 2.2 | MR535 272 |
| 3 Side panel...... (p.5) $01 . \mathrm{R}$ | $55.00 \dagger$ s | 2.5 | MR535 274 |
| (p.5) $01-$ | $111.00 \dagger$ s | 2.5 | MR535 273 |
| (p.5) 02 R | $55.00 \dagger$ s | 2.5 | MP535 274 |
| Wemt (p.5) $02 \quad \mathrm{~L}$ | $51.45 \dagger$ s | 2.5 | MR954 225 |
| 4 Cemter suppport . . . . $01-02$ | 6.45\# | 0.5 | MR535276 |
| 5 bolt, ...........4.0.02 | 1.10\# |  | MF140 020 |
| 6 Lower tie bar (p.5) ni-n) | $78.60 \ddagger$. s | 3.0 | MR535 275 |
| 7 Bumper bracket .-..01-02 | $5.50 \#$ |  | MR344 536 |
| 8 Atrduct . . . . . . . . 01002 | 22.70 | 0.3 | MR447490 |
| 9 cilp ...............0102 | 1.35 |  | MR328954 |
| 10shiold . . . . . . . . . . . 01002R | 42.50 | 0.3 | MR349 564 |
| , 0102L | 31.85 | 0.3 | MR447 611 |
| 11 boll . . . . . . . . . 0.01002 | $1.70 \#$ |  | MS240615 |
| 12 plug . . . . . . . . . . . . 01 | D3.10\# |  | MB934 129 |

\# PARTS: Part is included in radiator support assembly.

- LABOR: Time includes R\&//R\&R of the radiator, AC condenser, both headlamp assemblies, hood latch, support rod, air filter body assembly, air inlet duct and D\&R hood release cable and front wiring as necessary
$\ddagger$ PARTS: Part is included in radiator support assembly. LABOR: After bumper, radiator and all necessary bolted on parts are removed
$\dagger$ PARTS: Part is included in radiator support assembly. LABOR: After bumper, fender, headlamp and all necessary bolted on parts are removed.


## 


NT01030

## ReR radia OVERLAP OPERATIONS

with radiator off
upper.....................01-02
lower ..................01-02 $\quad m \quad .2$
PARTS AND R\&R OPERATIONS




$\ddagger$ LABOR: Time includes R\&I compressor.
$\dagger$ PARTS: Includes o-rings.


\# PARTS: Part included in fan assembly.


NT01085

| EVAPORATOR \& EATE COMPONANTS |  |  |  |
| :---: | :---: | :---: | :---: |
| 1 Meantor assy |  |  |  |
|  | 2.4 liter . . . . . . . . . . . . . . $01-02$ | 879.00 m 1.4 | MR568 223 |
|  | 3.0 liter . . . . . . . . . . . . . 01-02 | 912.00 ml 1.4 | MR568 224 |
| 2 | twaperator core. . . . 01-02 | 479.00\# | MR500 465 |
| 3 | Expanslon valve . . . 01-02 | 56.60 Tm 0.8 | MR500 467 |
|  | e-ring |  |  |
|  | smail. . . . . . . . . . . . . . . . . . . 01-01-02 | $3.10 \#$ $2.75 \#$ | $\begin{aligned} & \text { MR117 } 055 \\ & \text { MR117 } 054 \end{aligned}$ |
| $6$ | Amplifier, .. ...... . . . 01-02 | 73.35\# | MR513 349 |
| 7 | Thermistor . . . . . 0.0102 | 28.70\# | MR500 468 |
| 8 | Heater core . . . . . . . . 0102 | $282.00 \ddagger$ m 4.5 | MR500 466 |
| 9 | Heafter hess | $\because 1$. |  |
|  | 2.4 liter. . . . . \% .. . . 01-02 | 36.50 | MR439 545 |
|  | 3.0.lier.. . . . . i, .n. . . 01-02 | 27.85 | MR439546 |
|  | cidmp. . . . . . . . . . . . . 01-02 | 2.60 | MU470040 |
| \# PARTS: Part is included in heater assembly: |  |  |  |
| 1 PARTS: Part is included in heater assembly, includes, |  |  |  |
|  | o-rings. |  |  |
| PARTS: Part is included in heater assembly. LABOR: |  |  |  |
|  | Time includes R\&/ instrument panel. . . . |  |  |



| BLOWER MOTOR \& FAN |  |  |  |
| :---: | :---: | :---: | :---: |
|  | Heater duct. . . . . . . 010102 | 16.45 | MR398 564 |
| 2 | Blower assy, . . . . . . 01-02 | 384.00 m 0.6 | MR360 354 |
| 3 | Motor......, , . . . . $01-02$ | 260.00\# | MR500 469 |
| 4 | screw ............-. 01002 | 1.75\# | MF205 004 |
| 5 | Heater control. . ., . . $01-02$ | 91.10\# | MR460 374 |
| 6 | Holder ......... .... 01-02 | 1.20\# | MR398 383 |
| 7 | Resisfor . . . . . . . . . . 010102 | 31.00\# | MR500 971 |
| \#, PARTS: Part is included in blower assembly. |  |  |  |



REFINISHING NOTES

## Rofn hood <br> underside

01-02 p p1.4R\&I OPERATIONS
R\&il hood assy...... $01-02$
0.6


zD30521

1.5

R\&I OPERATIONS
R\&1 fender cess $\ldots 01-02 \mathrm{~B}$
PARTS AND R\&R OPERATIONS
FENDER \& COMPONENTS








| ENGINE PARTS |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | INNIER COM | OONENTS |  |
| 1 | Timing belt | . . . . . . . $01-02$ | 64.25 m 1.5 | MD336 149 |
|  | Sprocker |  |  |  |
| 2 | camshaft. | . 01-02 | 22.25 | MD326 590 |
| 3 | crankshat | ...01-02 | 35.70 | MD326 852 |



| 9. lower. . . . . . . .t.e..01-02 10.60 , MD319966 |  |
| :---: | :---: |
| 10Lewer cever . . . . . . . $01-02$ | 39:10\# m 1.3 MD325 374 |
| gaskef | \% |
| 11 \#1. | 5.50 . MD199 979 |
| 12 \#2.................... $01-02$ | 4.25 ) MD309.020 |
| 13 \#3.................... . 01-02 | 6.85 MD319 971 |
| 14*4. $\#$, | 6.85 . M M 319 972 |
| 15 \#5........ . . . .... 01002 | 175 M MD302525 |
| 16 Inmer cever . . . . . . . . 01-02 | 25.60 MD317 322 |
| 17 Valve eever . . . . 01-02R | 92.85 m 0.5 MD371873 |
| $01-021$ | 158.00 m 2.7 MD355052 |
| 18 gasket.............. 01-02B | 15.25 MD303148 |
| 19F11\%reap. . . . . . . . . . $01: 02$ | 10.45 MD317439 |
| 20 gasket.. . . . . . . . . . $01-02$ | 1.95 MD311638 |
| OHpan \% |  |
| 21 upper . . . . . . . . . . . . 01002 | 135.001 m 2.8 MD350 318 |
| 22 lower , . . . . . . . . . . . . . $01-02$ | 18.75 m 1.0 MD320 639 |
| 23Erfile., ........... $01-02$ | 8.50 MD346048 |
| 24-ipstick. . . . . . . . . . 01002 | 11.25 MD343 578 |
| 25trube. . . . . . . . . . . . . 0102 | 15.50. MD356 280 |
| 26 Oll filter . . . . . . . . . . $01-02$ | 8.25 ml 0.4 MD352626 |
| RTY seder . . . . . . . . . 01-02 | $5.20 \mathrm{~mm} 0.4 \times 4318025$ |
| \# PARTS: Includes gasket. |  |
| 1 LABOR \% Time includes lowe |  |



ENGINE PARTS






DR3 NTOT


STEERING WHEEL


WARNING
Before repairing any air restraint system, the battery cables must be disconnected and any back-up power supply discharged for the time perioo stipulated by the vehicle manufacturer in order to prevent accidental deployment. NOTE: Wiring repairs should only be performed in accordance with vehicle manufacturer specifications.


2001-02 CHRYSLER SEBRING COUP




WARNING
Before repairing any air restraint system, the battery cables must be disconnected and any back-up power supply discharged for the time period stipulated by the vehicle manufacturer in order to prevent accidental deployment. NOTE: Wiring repairs should only be performed in accordance with vehicle manufacturer specifications:

REPLACEMENT COMPONENTS
The following components are mandatory replacement tems following an air bag deployment according, to current vehicle manufacture
recommendations. This information supersedes all prior information published by MOTOR. NOTE: Some Restraint System information not available at time of publication.
Air bag module(s)
SRS diagnos unit
Side impact sensors
(if sjde bags deploy)
Front seat backs
(if side bags deploy)
INSPECTION COMPONENTS
The following components must be inspected for damage and replaced if necessary.

Wire harnesses
Terminals
Connectors
Clockspring
Steering wheel
Steering column

## Air bag

system diagnosis, $0102 \quad \mathrm{~m} 0.5$
PARTS AND R\&R OPERATIONS
AIR BAG COMPONENTS

|  | Driver air bag . . . . . $01-02$ | 309.00 m 0.4 | $\text { MR407 } 500$ |
| :---: | :---: | :---: | :---: |
| 2 | Psngr air bag. . . . . . 01-02 | 1100.00 mm 0.7 | 50 |
|  | side air bag . . . . . . . 01-02 | \# | NOT SERVICED |
| $3$ | clockspring . . . . . . . 01-02 | 142.00 mm 0.8 | MR301 702 |
| $40$ | Diagnostic unit, er 0102 | 260.00 mm 0.8 | MR530 103 |
|  | Adapter | 40, ${ }^{2}+{ }^{\text {a }}$ |  |
|  | at driver air bag \%......01-02 | 40:60 |  |
|  | at clockspring . . . . . . . . . 01-02 | 29.85 | MR372 |

\# PARTS: Side air bag serviced only as part of seat back assembly. See SEATS \& TRACKS group, FRONT SEAT COMPONENTS subgroup.



| 3 Seail back assy |  |  |  | a* |
| :---: | :---: | :---: | :---: | :---: |
| cloth |  |  | 10 | 2611389 |
| beige......... | 01-02L | 417.00 $\dagger$ | 1.0 | MR611 417 |
| gray | 01-02R | $347.00 \dagger$ | 1.0 | MR611 388 |
|  | 01-02L | $417.00 \dagger$ | 1.0 | MR611 416 |
| leather beige | ... 01-02R | $455.00 \dagger$ |  | 9611439 |
|  | 01702L | $564.00 \dagger$ | 1.0 | MR611 437 |
| gray | 01-02R | $455.00 \dagger$ | 1.0 | MR611 438 |
|  | 01-02L | $564.00 \dagger$ | 1.0 | MR611 436 |
| 4 Seat back fram | .01-02R | 60.751 |  | MR378 055 |
|  | 01-02L | 118.007 |  | MR474763 |
| 5 Seat back panel |  |  |  |  |
| beige. | \%01028 | 73.35 |  | MR792 250 |
| gray | 01.02B | 71.85 |  | MR792 249 |
| 6 Hook | 01-02B | 1.45 |  | MR306 977 |

## 7 Cushion assy

w/o power seat

$01.02 R$

| 0.8 | MR611 327 |
| :---: | :---: |
| 0.8 | MR611 323 |
| 0.8 | MR611 326 |
| 0.8 | MR611 322 |
| 0.8 | MR611351 |
| 0.8 | MR611355 |
| 0.8 | MR611350 |
| 0.8 | MR611354 |
|  | MR347148 |
|  | MR347147 |
|  | MR608413 |
| S\% | MR608412 |
| 4t | 1800 415 |
| + + \% | MR608.415 |
|  | MR608414 |

\# PARTS: Order by color and application.
PARTS: Part included in seat back assembly.
PARTS: Part included in seat cushion assembly.
PARTS: Order by color and description. LABOR:
includes seat R\&I.



SEATS \& TRACKS (CONT)



\# PARTS: Order by color and application. LABOR Time includes rear seatrcushion.
PARTS: Part lincluded in seat back assembly.
PARTS: Part included in seat cushion assembly,
PARTS: Order by color and application.
center seat back cushion removed.
जN $\quad \square$,


7 Recline cover

(2,

## TRACKS \& COMPONEITS MANUAL DRVIR GEAT



belt

| seat adjuster | . $01-02$ | 1.50 | MF241 253 |
| :---: | :---: | :---: | :---: |
| seat back | . 01-02 | 1.75 | MF241 280 |
| nul | .01-02 | 1.35 | MU431 010 |

2

| 8 outer |  |  |  |
| :---: | :---: | :---: | :---: |
| beige.en wou.a.0.01-02 | 3.45 | \% | MR611447 |
| gray. . . . . . . . . . . . . . . $01-02$ | 3.45 |  | MR611 446 |
| 9 Hinge cover |  |  |  |
| beige. . . . . . . . . . . . . . . $01-02$ | 7.70 |  | MR792 236 |
| gray . . . . . . . . . . . . . . $01-02$ | 7.70 | * | MR792 235 |
| 10 side shiold |  |  |  |
| beige. . . . . . . . . . . . . . . 01-02 | 10.00 | 0.3 | MR612-599 |
| gray . . . . . . . . . . . . . . $01-02$ | 10.00 | 0.3 | MR612 598 |
| 11 Recline lever |  |  |  |
| beige. . . . . . . . . . . . . . 01.02 | 6.10 |  | MR792 252 |
| gray . . . . . . . . . . . . . . $01-02$ | 6.10 | \% | MR792 251 |
| \# LABOR: Includes seat R\&I. |  |  |  |



| 1. PARTS AND R\&R OPERATIONS |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| ROOF \& COMPONENTS |  |  |  |  |
| Root panel. |  |  |  |  |
| 1 |  | 245.00 | 15.5 | MR535 484 |
| 2 | W/sunrrol. . . . . . . . (p2.6) 01-02 | 345.00 | 16.5 | MR6'st 508 |
| 3 | W'shield header . . 01-02 | 49.85 T | 2.0 | MR392 199 |
| 4 | Rear header.....t. 01-02 | 28.851 | 2.0 | MR535 635 |
| 5 | Roof bow .........01-02 | $21.50 \pi$ | 2.0 | MR535 634 |
| 6 | Rear raill . . . . . . . . . . $01-02$ | 45.60 |  | MR535 633 |
| 7 Roof rail |  |  |  |  |
|  | W/0 sunfoof . . . . $3 . . . . . . .01-02 R$. | 18.60 | 1.0 | MR535 374 |
|  | 01-02L | 18.60 | 1.0 | MR535 373 |
|  | W/sunroof. . . . . . . . . . . . 01-02R | 18.60 | 1.0 | MR535 376 |
|  | 01-02L | 18.60 | 1.0 | MR535 375 |
| EXTERIORTRIM |  |  |  |  |
| 8 | Drip molding . . . . . . $01-02 \mathrm{R}$ | 63.60 | 0.4 | MR432 872 |
|  | 01:02L | 63.60 | 0.4 | MR432 871 |
| clip |  |  |  |  |
| 9 | \#1................... $01-02$ | .75\# |  | MR478 989 |
| 10 | \#2. . . . . . . . . . . . . . . 01-02 | .75\# |  | MR478990 |
| 11 | \#3 . . . . . . . . . . . . . . . 010102 | 70\# |  | MR478995 |
| 12 | \#4.................. $01-02$ | .70\# |  | MR478996 |
| 13 | \#5.................. . 010.028 | .50\# |  | MR384 313 |
| 14 | \#\#... . . . . . . . . . . . . . 01-028 | .75\# |  | MR492 061 |
| 15 | \#7. . . . . . . . . . . . . . . . 01-02R | \# |  | MR574 106 |
|  | 01-02L |  |  | MR574 105 |
| 16 | \#8.................... 01-028 | 2.60 |  | MR412204 |
| 17 | \#9,..............00002 | 2.60 |  | MR412675 |
| 18 | \#10............. 01028 | 3.85 |  | MR492 651 |
| 19 | \#11..4. . . . ..... 01-02 | 1.25 |  | MF134825 |
|  | cap ............... 01-02R | 2.45 |  | MR492 604 |
|  | 01-02L | 2.45 |  | MR492 603 |
| PARTS: Included with molding. <br> LABOR: After roof panel is removed. |  |  |  |  |




| PILLARS, ROCKER \& FIOOR (CONT) |  |  |  |
| :---: | :---: | :---: | :---: |
| FLOOR \& RAILS |  |  |  |
| 1 Flaor pan ..........01-02 | 219.00 | 23.0 | MR535 262 |
| 2 Front c'member .... $01-02 \mathrm{R}$ | 70.95 | 1.0 | MR392 140 |
| 01-02L | 70.95 | 1.0 | MR392 139 |
| 3 Reinforcoment. . . . $01-02$ | 82.10 |  | MR535 266 |
| 4 Rear crossmembor 01-02 | 70.95 | ¢ 1.5 | MR392 653 |
| 5 Sidemember. . . . . . $01-02$ | 78.25 | S 5.0 | MR392 141 |
| 6 side sill . . . . . . . . . $01-02 \mathrm{R}$ | 97.95 | S 3.0 | MR535 264 |
| 7 01-02L | 97.95 | 53.0 | MR535 263 |
| 7 brace....; | 21.50 |  | MR439 698 |
| 01-02L | 21.50 |  | MR439 697 |
| 8 Mount bracket |  |  |  |
|  | 15.50 |  | MR392 138 |
| 01-02L; | 15.20 |  | MR392 137 |





|  |  |
| :---: | :---: |
| 7 mount bolt : |  |
| 1-02 | 85 |
| 01-02 | 4.85 |
| 01.02 | 1.75 MU4315 |
| 8 Lower link . . . . . . . 01002 | 44.25 mm 0.9 MR162.572 |
| 1-02 | 44.25 m 0.9 MR162 571 |
| olt...... ${ }^{\text {a }}$.... 00102 | 7.35 . MB911 314 |
| 10 plate . . . . . . . . . . 01002 | 2.85 MB911 283 |
| wash | 1.35 MS450992 |
| 1 Dust cover . . . . . . . . . 010002 | 7.459 … . MB911 286 |
| 12 snap ring. St. ....r.0102 | 2.109 M MB808089 |
| nut | 3.25 T ... MR130:510 |
| 13 Trailing arm ........01-02 mount bolt | 47.25 m 0.9 |
| 4 front . .................01-028 | 9.00 MB844 532 |
| 15 gear................001-02 | 4.60 |
| stopper |  |
|  | 1.25 |
| T washer .............0.01-02 | 1.20 . MS |
| nut................0.01-02B | 210 MB303958 |
| Susp crossmember. $01-02$ | $34.00 \ddagger$ m 3.0 |
| .01-02 | 2.45 … MB2422 |
| II PARTS: Part included with lower link. <br> $\ddagger$ LABOR: Time includes R\&I exhaust. |  |


RAKE COMPONENTS DISC BRAKES



| SUSPENSION COMPONENIS |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Thuckle |  |  |  |  |  |
| W6ABS |  | $\therefore 01-02 R$ | 182.00 | m 1.6 | MR519'522 |
|  |  | 01-02L | 182.00 | m 1.6 | MR519 521 |
|  | W/ABS | 01-02R | 184.00 | m 1.6 | MR519 520 |
|  |  | 01-02L | 184.00 | m 1.6 | MR519 519 |
| 2 | cap | . $01-02 \mathrm{~B}$ | 4.95 |  | MB864970 |
| 3 |  |  |  |  |  |
|  | m $12 \times 45$ | 01-028 | 3.25 |  | U140 016 |
|  | m $12 \times 62$ | O1-02B | 2.00 |  | MR297337. |
| 4 | Upper entrl arm | .01-02R | 185.00 | m 1.0 | MR369.956 |
|  | ¢) | 07 -02L | 185.00 | m10 | MR369 955 |
| $5$ | bolt | 01-028 | 4.60 |  | MB844 521 |
|  | nut | 010028 | 170 |  | MF430 123 |
|  | washor | -07:028 | 1.50 |  | MS450:993 |
|  | mount bolt | 01-02B | 1.50 |  | MS240090 |

.


NTO1525
Refn rear body REFINISHING NOTES
tunderside.........01-02 p. 8


\# LABOR; After all necessary bolted on parts are removed
I LABOR; After bumper, suspension, fuel tank and all
necessary bolted on parts are removed.
LABOR; After bumper, suspension, fuel tank and all
necessary bolted on parts are removed. Time includes R\&R rear panel.
$\dagger$ LABOR: Affer bumper is removed.
CONTINUED





| AIR CONDITIONER \& HEATER |  |
| :---: | :---: |
| 2.0 LITER .................................................... | 185 |
| 2.5 LITER | 186 |
| BACK GLASS | 203 |
| CONSOLE | 198 |
| COOLING |  |
| 2.0 LITER ..................................................... | 183 |
| 2.5 LITER ..................................................... | 184 |
| COWL | 196 |
| DOOR | 202 |
| ELECTRICAL | 188 |
| EMISSION SYSTEM |  |
| 2.0 LITER ... | 192 |
| 2.5 LITER. | 193 |
| ENGINE / TRANSAXLE |  |
| 2.0 LITER.. | 190 |
| 2.5 LITER. | 191 |


| EXHAUST SYSTEM |  |
| :---: | :---: |
| 2.0 LITER ..................................................... | 192 |
| 2.5 LITER | 192 |
| FENDER | 187 |
| FRONT BUMPER. | 182 |
| FRONT LAMPS. | 182 |
| FRONT SUSPENSION. | 193 |
| FUEL SYSTEM. | 204 |
| HOOD | 187 |
| INFORMATION LABELS | 182 |
| INSTRUMENT PANEL | 197 |
| PAINT IDENTIFICATION...................................... | 182 |
| PILLARS, ROCKER \& FLOOR ............................. | 201 |
| QUARTER PANEL | 203 |
| REAR BODY \& FLOOR. | 206 |
| REAR BUMPER ................................................. | 207 |


|  | 206 |
| :---: | :---: |
| REAR SUSPENSION | 204 |
| RESTRAINT SYSTEMS | 199 |
| ROOF | 200 |
| SEATS \& TRACKS | 199 |
| STEERING. | 195 |
| STEERING COLUMN | 19 |
| STEERING WHEEL. | 196 |
| TRUNK LID.. | 206 |
| UNDERHOOD DIAGRAM | 187 |
| WHEELS. | 193 |
| WINDSHIELD. | 19 |

REAR SUSPENSION.204
199ROOF
确 ..... 199STEERING COLUMN195
STEERING WHEEL ..... 196UNDERHOOD DIAGRAM206193
WINDSHIELD ..... 196

## \# PARTS: Order by application. LABOR: Time is for application of first label. See OVERLAP OPERATIONS for muitiple labels. <br> FRONH BUMPER

## All colors are base coatclear coat. <br> PailNT CODE IDENTIFICATION <br> PAINT CODE IDENTIFICATION

INFORMATION LABELS


NT95005 OVERLAP OPERATIONS
Insfall all labells.... $95-00$
0.3

PARTS AND R\&R OPERATIONS

| LABELS |  |  |  |
| :---: | :---: | :---: | :---: |
| 1 Emission label |  |  |  |
| manual trans . . . . . . . . . 95 | 4.45\# | 0.2 | 4669912 |
| auto trans . . . . . . . . . . . 95 | 4.45\# | 0.2 | 4669911 |
| all . . . . . . . . . . . . . . . 96 | 5.00\# | 0.2 | MD333 314 |
| 2.0 liter . . . . . . . . . . . . . 97 | 4.00\# | 0.2 | 4669951 |
| 98 | 3.75\# | 0.2 | 48910 79AA |
| 99 | 3.25\# | 0.2 | 48919 05AA |
| 2.5 liter . . . . . . . . . . . . 97-98 | 4.00\# | 0.2 | 4591555 |
| 99 | 3.50\# | 0.2 | 48919 02AA |
| Federal . . . . . . . . . . . . 00 | 2.95\# | 0.2 | 45917 53AA |
| Califomia, . . . . . . . . . 00 | 2.95\# | 0.2 | 45917 54AA |
| Label <br> air bag |  |  |  |
| 2 waming . . . . . . . . . . . 95-99 | 4.20\# | 0.2 | MB682 049 |
| 3 caution: . . . . . . . . . . . 95-00 | 1.95\# | 0.2 | MB682 048 |
| 4 system information..... . 95-00 | 1.50\# | 0.2 | MR197 112 |
| 5 jack caution. .......... $95-00$ | 1.75\# | 0.2 | MR130 699 |
| 6 "UNLEADED FUEL ONLY", 95-96 | 2.75\# | 0.2 | MD155 922 |
| 7 tire pressure |  |  |  |
| 2.0 liter . . . . . . . . . . . 95959 | 1.10\# | 0.2 | MR130 711 |
| 2.5 liter . . . . . . . . . . . 959500 | 1.10\# | 0.2 | MR130 713 |
| spark plug caution . . . . . . 95 | 2.75\# | 0.2 | MD119 204 |
| 96.00 | 2.00\# | 0.2 | MD325 016 |
| 9 shift lock . . . . . . . . . . . $95-00$ | 1.45\# | 0.2 | MB580 890 |
| 10 refrigerant caution |  |  |  |
| 2.0 liter . . . . . . . . . . . 9595 | 1.25\# | 0.2 | MR227 225 |
| 2.5 liter . . . . . . . . . . . . 95-00 | 1.25\# | 0.2 | MR227 224 |
| 11 senvice points 0.2 . |  |  |  |
| 2.0 liter . . . . . . . . . . . . 95989 | 3.35\# | 0.2 | MRT30 026 |
| 2.5 liter . . . . . . . . . . . . . 95-96 | 3.35\# | 0.2 | MR130 720 |

## PANT IDENTIFIGATION



PAINT PROCESS

| 2 | center . . . . . . . . . . . . . . $95-96$ | $3.60 \ddagger$ | MB934 091 |
| :---: | :---: | :---: | :---: |
| 3 | side . . . . . . . . . . . . . . . . 95-96B | $2.25 \ddagger$ | MB913 810 |





| 8 | long, $8 \times 25.5 \mathrm{~mm}$. . . . . . . . 95-96 | 2.00 | MR138 807 |
| :---: | :---: | :---: | :---: |
| 9 | grommet . . . . . . . . . . 95 -96 | 1.85 | MU480 001 |

nut. ...................95-96 $\quad 1.35 \quad$ MS440 502MB934 539

12 sfay . . . . . . . . . . . . . . . $95-96 \quad 34.25$ In $\quad 0.2 \quad$ MB913 804
13 Cushion . . . . . . . . . . $95-96 \quad 17.00 \ddagger \quad 0.2 \quad$ MB934 106
14 Nameplafe..........95-96 $\quad 13.35 \dagger \quad 0.2 \quad$ MB882 530

| 15 Lifense bracket ....95-96 | 26.60 | 0.2 | MR118213 |
| ---: | ---: | ---: | ---: |
| 16 brackef. ..........95-96 | 7.25 |  | MP11821 |


| 17 grommot $\ldots \ldots \ldots \ldots 95-96$ | 7.25 | MR118 214 |
| :--- | ---: | ---: | ---: |
| 18 | 1.60 | MU480 007 |


\# LABOR: Time is for overhaul.
I LABOR: After bumper is removed.
LABOR: Included in overhaul time.
PARTS: Order by color.
(4) LABOR: Includes R\&I R\&R cushion and D\&R fender liners.
LABOR: Includes D\&R fender liners.


NT95012

| BUMPER \& COMPONIENTS |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 1997-00 |  |  |  |  |
|  | Bumper cover . (p2.5) 97-00 | 364.00@ | 1.7 | MR296446 |
| upper refainer 0700 3,60t |  |  |  |  |
|  | side. . . . . . . . . . . . . . . 97-008 | $2.25 \ddagger$ |  | MB913810 |
|  | end. . . . . . . . . . . . . . . 97-00R | $3.10 \pm$ |  | MR118236 |
|  | 97-00L | $3.10 \pm$ |  | MR118 237 |
| 5 | lower refainer . . . . 97-00 | $13.10 \ddagger$ |  | MB914 136 |
| retainer cllip |  |  |  |  |
|  | long, $8 \times 25.5 \mathrm{~mm} . . . . . . . . . .97-00$ | 2.00 |  | MR138 807 |
|  | grommet . . . . . . . . . . . 97.00 | 1.85 |  | MU480 001 |
|  | Pad . . . . . . . . . . . . . . 97-00 | 1.10 |  | MB934 539 |
|  | OReinforcement. . . . . 97.00 | 250.00\# | 2.0 | MB913 814 |
|  | stay . . . . . . . . . . . . . . 97.00 | 34.25T | 0.2 | MB913 804 |
|  | Cushion . . . . . . . . . . . 97.00 | $27.45 \ddagger$ | 0.2 | MR248 174 |
|  | License bracket . . . . 97-00 | 26.60 | 0.2 | MR248 180 |
|  | 4 bracket. . . . . . . . . . . 97.00 | 6.20 |  | MB545 964 |
|  | grommet . . . . . . . . . . . $97-00$ | 1.60 |  | MU480 007 |
|  | Air duet . . . . . . . . . . . 97.99 | 22.70 | 0.2 | MB909 680 |
|  | 00 | 24.75 | 0.2 | MR248 224 |
|  | retainer . . . . . . . . . . . 97.00 | 2.10 |  | MB547 806 |
|  | Grille. . . . . . . . . . . . . 97.00 | $139.00 \dagger$ | 0.3 | MR248 221 |
|  | clip . . . . . . . . . . . . . . . . $97-00$ | 2.10 |  | MB547 806 |
|  | Nameplate. . . . . . . . . 97-00 | 13.20 | 0.2 | MR300 332 |
| \# LABOR: Time is for overhaul. <br> II LABOR: After bumper is removed. <br> $\ddagger$ LABOR: Included in overhaul time. <br> $\dagger$ LABOR: Time is after bumper cover is removed. <br> © LABOR: Includes R\&I R\&R grille, cushion and D\&R fender liners. |  |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |
| FRONT LAMPS |  |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |

NT95015 ADD IF REQUIRED
Aim headlamps..... $95-00$

